MACURA - INSTALLATION INSTRUCTIONS

Accessory

DOOR EDGE FILMS P/N 08P20-TZ5-200A Application

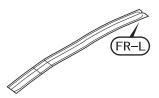
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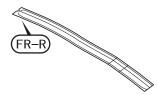
Issue Date
MAY 2013

PARTS LIST

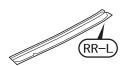
Left front door edge film (marked FR-L)



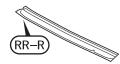
Right front door edge film (marked FR-R)



Left rear door edge film (marked RR-L)



Right rear door edge film (marked RR-R)



Applicator



Soft sleeve



2 Alcohol swabs



TOOLS AND SUPPLIES REQUIRED

Shop towel

Spray bottle

3M Protective tape application solution

Ruler

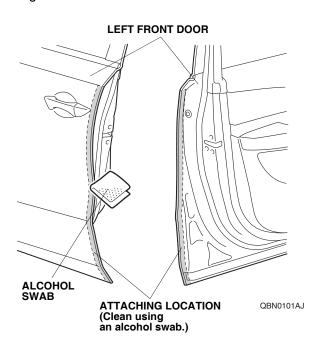
Scissors

Masking tape

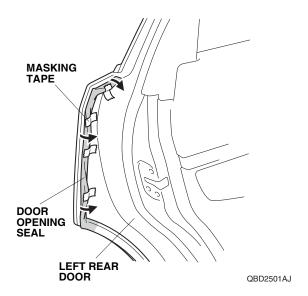
INSTALLATION

NOTE:

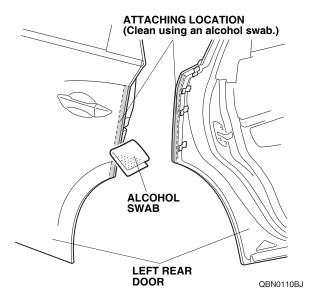
- If you are also installing body side moldings (sold separately), install them before you install the door edge films.
- These installation instructions show the left door edge films being installed. The same procedure applies to installing the right door edge films.
- Identify each door edge film by referring to the identification marks.
- Be careful not to damage the body paint finish.
- This door edge films kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the client.
- Open the left front door. Using an alcohol swab, thoroughly clean the area where the left front door edge film will attach.



2. Open the left rear door. Secure the door opening seal to the left rear door using strips of masking tape.

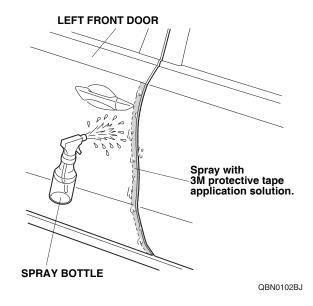


3. Using an alcohol swab, thoroughly clean the area where the left rear door edge film will attach.



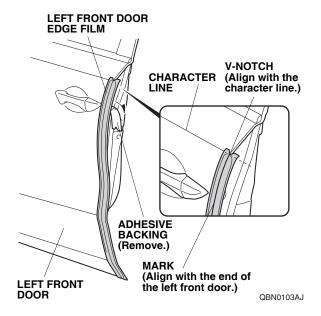
4. Close the left front and rear doors. Using a spray bottle with 3M protective tape application solution, spray the area where the left front door edge film will attach.

NOTE: Spray the outer surface of the door only.



If the vehicle is equipped with the body side moldings, go to step 7; if not, continue to step 5.

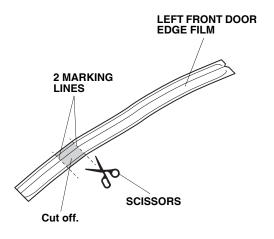
Open the left front door again. Peel back about 50 mm (2.0 in.) of adhesive backing from the left front door edge film. Align the V-notch in the left front door edge film with the character line of the left front door.



 Align the mark on the left front door edge film with the end of the left front door. While applying light pressure, carefully remove the adhesive backing, and attach the left front door edge film to the left front door. Go to step 11.

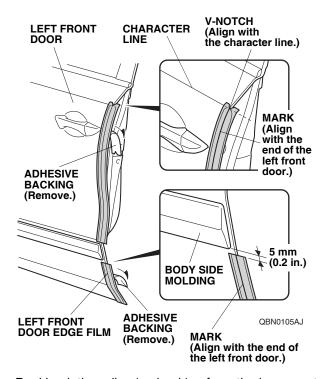
With the Body Side Moldings

 Using scissors, cut off the left front door edge film as shown.



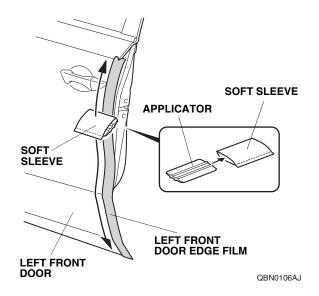
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8. Open the left front door again. Peel back about 50 mm (2.0 in.) of adhesive backing from the upper part of left front door edge film. Align the V-notch in the upper part of left front door edge film with the character line of the left front door.

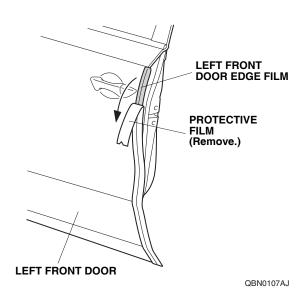


- 9. Peel back the adhesive backing from the lower part of left front door edge film partway, and attach it to the 5 mm (0.2 in.) below the body side molding as shown.
- Align the mark on the upper part and lower part of left front door edge films with the end of the left front door. While applying light pressure, carefully remove the adhesive backing.

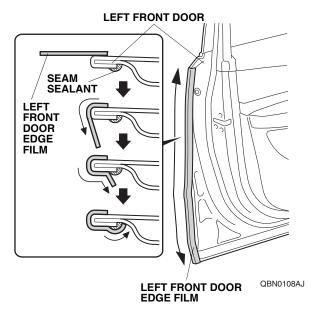
11. Insert the applicator into the soft sleeve. Starting from the center and working outward, use the soft sleeve to smooth the left front door edge film. Move the soft sleeve in one direction only.



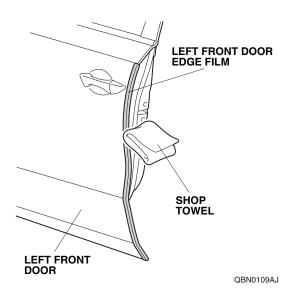
12. Slowly remove the protective film from the left front door edge film.



13. Starting from the center and working outward, use your fingers to fold the left front door edge film around the edge of the left front door. Move your fingers in one direction. Attach the left front door edge film over the seam sealant. Do not trim or damage the seam sealant.

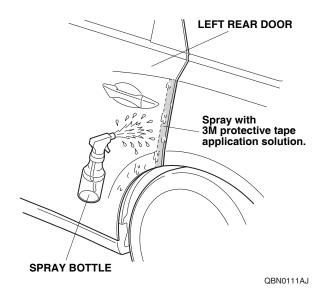


14. Using a shop towel, wipe the 3M protective tape application solution from the left front door edge film. Allow the left front door edge film to dry thoroughly.

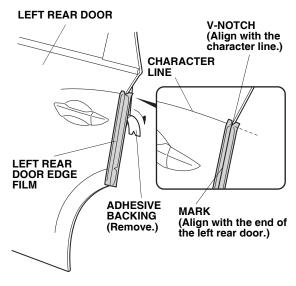


15. Using a spray bottle with 3M protective tape application solution, spray the area where the left rear door edge film will attach.

NOTE: Spray the outer surface of the door only.



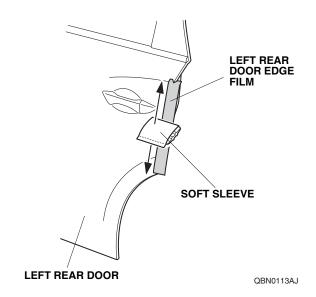
16. Open the left rear door again. Peel back about 50 mm (2.0 in.) of adhesive backing from the left rear door edge film. Align the V-notch in the left rear door edge film with the character line of the left rear door.



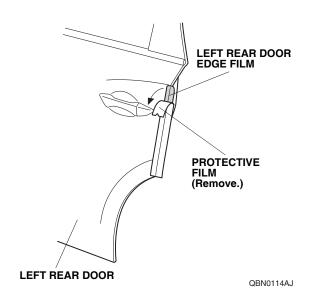
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17. Align the mark on the left rear door edge film with the end of the left rear door. While applying light pressure, carefully remove the adhesive backing.

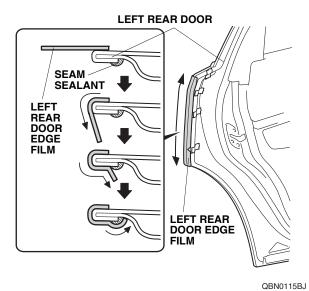
18. Starting from the center and working outward, use the soft sleeve to smooth the left rear door edge film. Move the soft sleeve in one direction only.



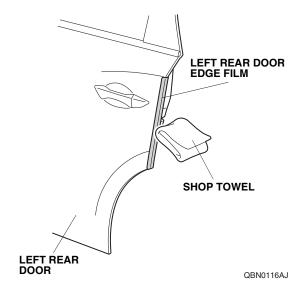
Slowly remove the protective film from the left rear door edge film.



20. Starting from the center and working outward, use your fingers to fold the left rear door edge film around the edge of the left rear door. Move your fingers in one direction. Attach the left rear door edge film over the seam sealant. Do not trim or damage the seam sealant.



21. Using a shop towel, wipe the 3M protective tape application solution from the left rear door edge film. Allow the left rear door edge film to dry thoroughly.



- 22. Remove the masking tape.
- 23. Repeat steps 1 through 22 to install the right door edge films on the right side of the vehicle.